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Docket No. 22750/350

REPLY UNDER 37 C.F.R. § 1.116  
EXPEDITED PROCEDURE  
GROUP ART UNIT 1733

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Inventor: Peter PFEUFFER

Serial No.: 08/900,254

Filing Date: July 25, 1997

For: FILTER MATERIAL, METHOD  
OF ITS MANUFACTURE, AND  
APPARATUS FOR  
MANUFACTURING A FILTER  
MATERIAL

Group Art Unit: 1733

Examiner: Yao, S.

**BOX AF**

Commissioner for Patents  
Washington, D.C. 20231

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Date: November 26, 2002

Reg. No. 31,792

Signature: \_\_\_\_\_

Richard M. Rosati

REPLY UNDER 37 C.F.R. § 1.116

In response to the Final Office Action dated September 13, 2002, please  
amend the above-referenced patent application as follows:

In the Claims:

Please amend claim 1 without prejudice as follows:

1. (Three Times Amended) A method for manufacturing a pleated filter  
material from a thermally bonded non-woven fabric, comprising :  
forming a single fibrous web from undrawn and drawn synthetic fibers;  
pre-heating the fibrous web;  
calendering the single fibrous web in a single calendering step, wherein  
during the single calendering step, the undrawn fibers in the single fibrous web are